CONFIDENTIAL

GENERAL PERPENDICULARITY AND PARALLELISM TOLERANCE FOR MACHINING (mm)	
DIVISION OF NOMINAL DIMENSION	TOLERANCE
NOT MORE THAN 100	0.2
ABOVE 100 UP TO 300	0.3
ABOVE 300 UP TO 1,000	0.4
ABOVE 1,000 UP TO 3,000	0.5
ABOVE 3,000 UP TO 4,000	0.75
ABOVE 4,000 UP TO 8,300	1.0
ABOVE 8,300 UP TO 10,000	1.5

GENERAL DIMENSION TOLERANCE FOR MACHINING (mm)	
DIVISION OF NOMINAL DIMENSION	TOLERANCE
0.5 AND ABOVE UP TO 3	±0.1
ABOVE 3 UP TO 6	±0.1
ABOVE 6 UP TO 30	±0.2
ABOVE 30 UP TO 120	±0.3
ABOVE 120 UP TO 400	±0.5
ABOVE 400 UP TO 1,000	±0.8
ABOVE 1,000 UP TO 2,000	±1.2
ABOVE 2,000 UP TO 4,000	±2.0
ABOVE 4,000 UP TO 8,000	±2.0
ABOVE 8,000 UP TO 16,000	±2.5

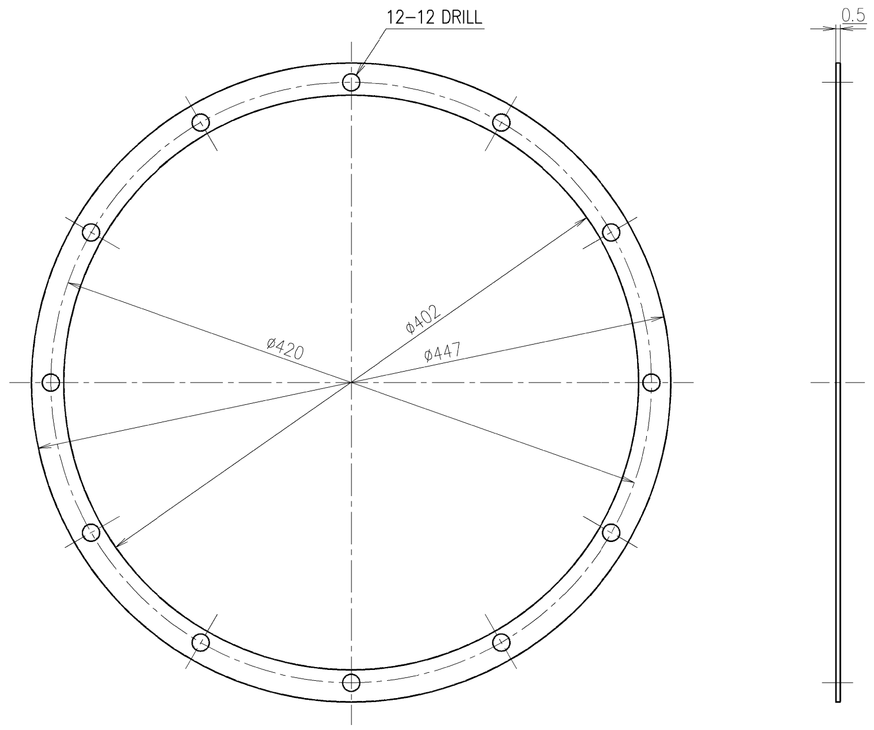
GENERAL DIMENSION AND GEOMETRIC TOLERANCE FOR WELDED FABRICATION (mm)	
DIMENSION TOLERANCE	
DIVISION OF NOMINAL DIMENSION	TOLERANCE
NOT MORE THAN 120	±1.5
ABOVE 120 UP TO 315	±2.0
ABOVE 315 UP TO 1,000	±3.0
ABOVE 1,000 UP TO 2,000	±5.0
ABOVE 2,000 UP TO 4,000	±7.0
ABOVE 4,000 UP TO 8,000	±10.0
ABOVE 8,000 UP TO 16,000	±15.0
STRAIGHTNESS	
DIVISION OF NOMINAL DIMENSION	TOLERANCE
NOT MORE THAN 300	3.0
ABOVE 300 UP TO 1,000	5.0
ABOVE 1,000 UP TO 2,000	7.0
ABOVE 2,000 UP TO 3,000	10.0
ABOVE 3,000 UP TO 5,000	14.0

1.STRAIGHTNESS TOLERANCE DIVIDED TO NOMINAL DIMENSION NOT MORE THAN 12000mm
2.FOR ABOVE 5000mm ADD ±0.5mm TOLERANCE EVERY 1000mm INCREASE OF NOMINAL DIMENSION

PERPENDICULARITY	
DIVISION OF NOMINAL DIMENSION	TOLERANCE
NOT MORE UP TO 300	2.0
ABOVE 300 UP TO 1000	3.0
ABOVE 1000 UP TO 3000	4.0
ABOVE 3000 UP TO 5000	6.0

1.APPLIED TO NOMINAL DIMENSION NOT MORE THAN 8000mm
2.FOR ABOVE 3000mm, ADD ±0.5mm TOLERANCE EVERY 1000mm INCREASE OF NOMINAL DIMENSION

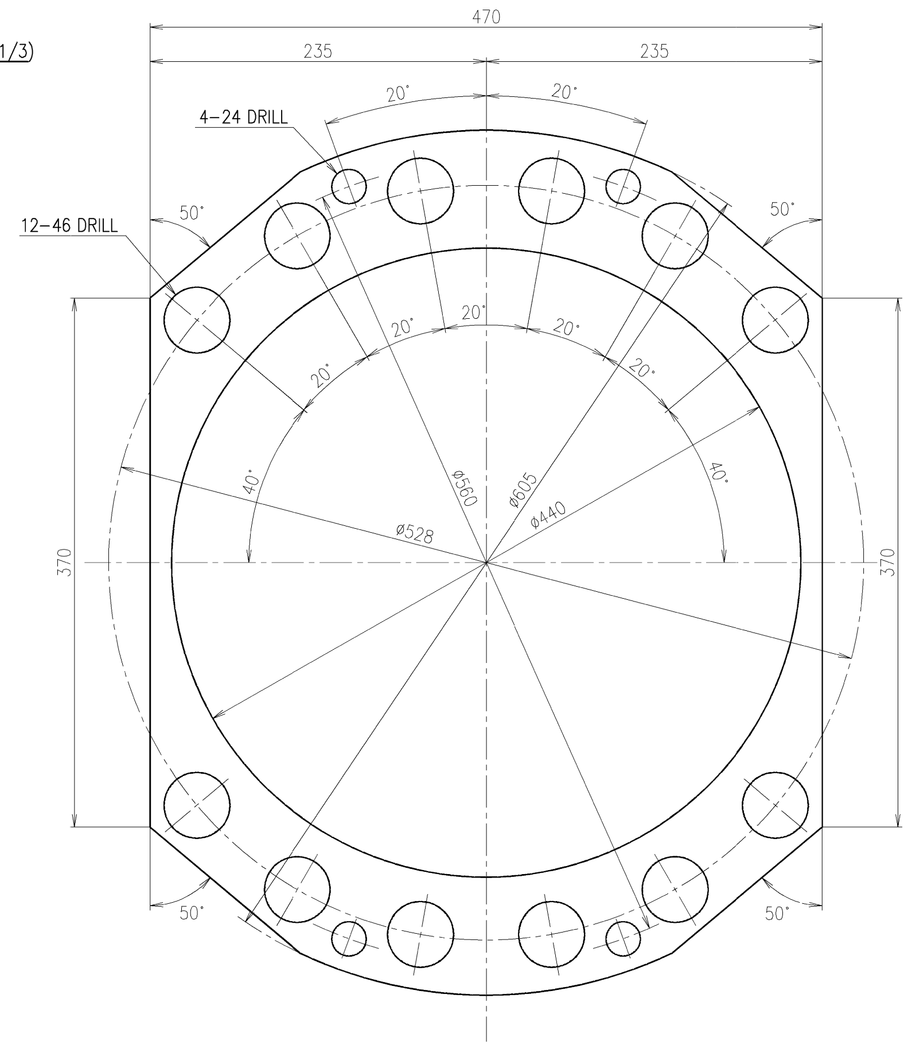
① 密封片 SHEET PACKING (S.1/3)

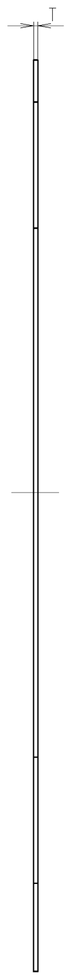


DIVISION	DIVISION								
R00118	R00118								
C. ITEM NO.	C. ITEM NO.								
05-2.09.2	2.09.2								
ITEM NO.	ITEM NO.	QTY (FOR SET)	PT. NO.	PC. NO.	NAME OF PARTS 名称	SIZE 规格	MATERIAL 材料	SUPPLY 分交	SUMMARY 备注	MASS(kg) PER PIECE
2260146	2260106									
SET REV.	SET REV.									
8	5	数量	件号	子件号						
Q'TY	Q'TY									
32	20	4	1		SHEET PACKING 密封片	t0.5	#6500		VALQUA 按样本购	
32	20	4	2		SHEET PACKING 密封片	t1.5	#6500		VALQUA 按样本购	
64	40	8	3		SHEET PACKING 密封片	t0.8	#6500		VALQUA 按样本购	
64	40	8	4		SHEET PACKING 密封片	t0.5	#6500		VALQUA 按样本购	

②③④ 密封片 SHEET PACKING (S.1/3)

PT.NO.	T
2	1.5
3	0.8
4	0.5





项目号	2260106	转化	耿磊
项目名称	酒钢酸洗联轧机组	项目主管	耿磊
	中间辊轴承座	审批	吕志诚07.9

常州宝菱重工机械有限公司

工令号	20722011
子项号	2 210 8 03

1.

THE PRINCIPLE OF INDEPENDENCY ON TOLERANCING	
TOLERANCING JIS B 0024 (1988)	
GENERAL DIMENSIONAL TOLERANCE	GENERAL GEOMETRICAL TOLERANCE
JIS B 0405 (1991) -m	JIS B 0419 (1991) -H

GENERAL DIMENSION, PERPENDICULARITY AND PARALLELISM TOLERANCE VALUE FOR MACHINING ARE ACCORDING TO LEFT END TABLE.
2.WELDING TOLERANCE IS ACCORDING TO LEFT END TABLE.

ITEM NAME
2.09.2 中间辊轴承座
INTERMEDIATE ROLL CHOCKS

DRAWING NAME
SHEET PACKING 密封片

SCALE	1/3	DWG.NO.	ORDER NO. - ITEM NO. - SERIAL NO.
ORDER NO.	ITEM NO.	SERIAL NO.	REV.
13068666	2260106	52F11	

ORDER NAME
JISCO PL-TCM

三菱日立製鉄機械株式会社 Mitsubishi-Hitachi Metals Machinery, Inc.

SIZE DESIGNATION	A1	PAGE
CAD SOFTWARE	AUTOCAD	

MH资料								5
MH资料	A3							1
MH建设	A3							1
MH製造	A3							1
MH丘本	A3							1
COPY								

未注说明焊接符号为
ALL WELDING SYMBOLES ARE OTHERWISE SPECIFIED. UNLESS

t≤T	1	2.3	3.2	4	5	6	8	9	10	12	13	14	15	16	19	20	22	25	28	32	36	38	40	45
S	2.3	3.2	4	4	5	6	7	8	8	8	10	10	12	12	14	16	18	18	22	22				

ZONE	REV.	DESCRIPTION	DRAWN	CHKD.	APPD.	REVD.	CHKD.	APPD.	DATE
		DRAWING	齐藤	齐藤	齐藤	葛野	坂中	坂中	2007.05.30
		REVISIONS							

WT-PSTDC1